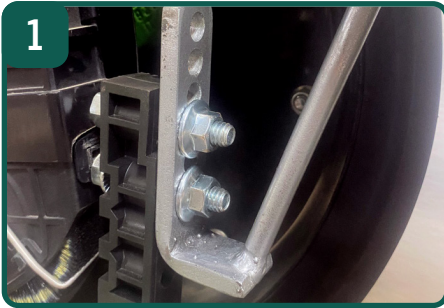


**NOTICE**

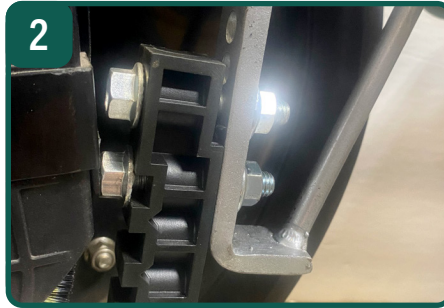
Do not at any time attach wear insert or remove wear insert from seed firmer while attached to planter. Remove seed firmer while doing maintenance. Beware of all pinch points. Do not backup planter while firmer is down. Always be moving forward when lowering planter.

## JOHN DEERE EXACTEMERGE - Seed Firmer Instructions



### Attach firmer holder

Starting point: Starting from the bottom hole on metal bracket and 3rd Hole Up from the bottom attach firmer block. NOTE: You will have to drill out the top hole to a 3/8 inch hole in the plastic block for bolt to fit.



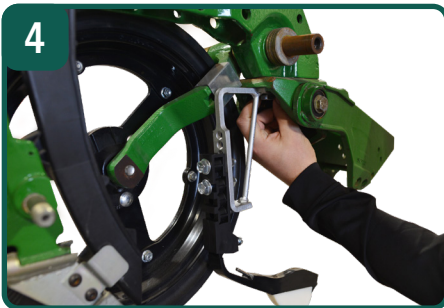
### Confirm look

Confirm look. Adjust location of bolts to fit your pressure and soil conditions



### Locate closing wheel block

Locate the closing wheel block and remove front bolt, loosen back bolt.



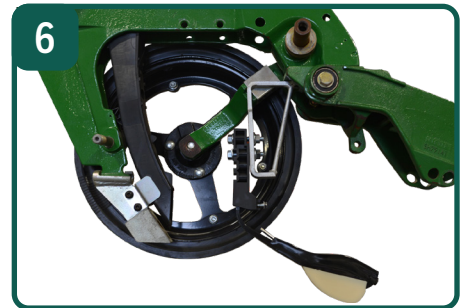
### Tighten

Attach Flo-rite bracket to wheel closing block with bolts and tighten.



### Confirm look of underside

Confirm look of underside. Use a optional medium lock tight if needed.



### Confirm final look

Confirm overall look.

<sup>1</sup>Adjust location of bolts on the mounting bracket and blocks to fit your pressure and soil conditions.

**Warranty:** Flo-rite® Seed Firmers are warranted to be free of defects in material and workmanship for one year from date of installation, any other warranty, such as merchantability or fitness for a particular purpose, is expressly disclaimed. Our obligation under this warranty shall be limited to repairing or replacing, free of charge to the original purchaser, any part that in our judgment shall show evidence of such defect, provided further that such part shall be returned within thirty (30) days from the date of failure – routed through the dealer from whom the purchase was made. Shipping charges prepaid. Covered by U.S. Patent No. 9,565,797 and other pending U.S. and International Patents.

Flo-rite® Seed Firmers shall have no liability of any kind, except for the warranty above, on account of any of its products and shall not be liable for special or consequential damages. Flo-rite® Seed Firmers shall not be liable for indirect, incidental or consequential damages or injuries including but not limited to loss of crops, loss of profits, rental of substitute equipment, planting delays, any expense or loss incurred for labor, other commercial loss or for any other reason. Covered by U.S. Patent No. 9,565,797 and other pending U.S. and International Patents.

**WARNING:** Never backup planter with seed firmers down. This may break and/or damage firmer or wear inserts.

\*EXACTEMERGE is a trademark of DEERE & COMPANY CORPORATION.